ISSUE	DATE	REVISION
E	5/10/41	DIMENSIONS ADDED. DRILLED HOLES CHANGED. DRILLING ADDED
F	6/11/41	DRILLED HOLES ADDED IN RADIUS BAR FULCRUM MEMBER. SECTIONS E-E AND G-G CORRECTED
G	6/24/41	DRILLED HOLES FOR BRAKE RELOCATED
H	7-29-41	EQUALIZER ARMS TABULATED.
J	7-30-41	DIMENSIONS CHANGED. DIMENSION OVER HORIZONTAL BRAKE FULCRUM BRACKET MARKED "IMPORTANT"
K	8/22/41	EQUALIZER ARMS TABLE OMITTED. DIA. OF HOLE FOR REAR SPRING HANGER INCREASED.
L	12-14-43	CORED HOLES RELOCATED IN YOKE WALLS OF EQUALIZER AND ADDED WEAR PLATE MATERIAL CHGD.
M	8-12-43	TIE BAR BOLT DRILLING NOTE CORRECTED
N	1-3-44	DIMENSION FROM PEDESTAL TOE TO TOP OF RADIUS BAR FULCRUM BOSS CORRECTED.
P	1-26-44	DIMENSIONS CLARIFIED IN SIDE ELEVATION
Q	1-26-44	SMALL MACH. FIN AT TRAILER COTTER PIN HOLES CHANGED TO 4" RADIUS AND LOCATED 3-9" (HOLES TO BE LOCATED FROM 4" OF RADIUS BAR PIN)

ISSUE	DATE	REVISION
A	1-10-41	ROCKER POCKETS CHANGED. PIECE PUT ON TOP OF WHEEL. DEVICE CHANGED. 7" CENTERING PIECE RAISED. FRONT EQUALIZER PIN BUSHING RELOCATED
B	2-12-41	BUSHING NO. 1 ROCKER BRACKET CHANGED. FRONT PEDESTAL WIDTH DECREASED. SECTION NEW ROD FD.
C	2-12-41	END TRANSOM RELOCATED. FLANGE CHANGED. COIL SPRING OPENING AND PED. OPENING ENLARGED. FULCRUM LOWERED. DIAGONAL EQUALIZER PIN RETAINER CHANGED. BRAKE FULCRUM BRACKET CHGD.
D & J	3-17-41	

Pedestal Liners (Front)	4	52869-10	1	1-26-44
Bushings (See Detail) 100-E-802	2	52869-9	1	1-26-44
Bushings (See Detail) 100-E-803	2	52869-8	1	1-26-44
Rocker Retainer Stud Bolt	2	52760		
Rocker Retainer Straps	2	52760		
Rocker Seat	2	52760		
Rockers	2	52760-2	1	1-26-44
Rocker Seat Bearings	2	52760-1	1	1-26-44
Rocker Plate - L.H.	1	18704-4	5/315	
Rocker Plate - R.H.	1	5/315-2L	5/315	
Pedestal Liners (Rear)	4	5/315-2R	5/315	
Bushings (See Detail) 100-E-802	4	17020-2	1	1-26-44
Bushings 1¾" I.D. 1¼" Long (100-E-802)	2	52760-1	1	1-26-44
Bushings 2" I.D. 2½" Long (100-E-802)	2	18704-4	5/315	
Bushings 2" I.D. 2½" O.D. 1¾" Long (100-E-802)	10	5/315-2L	5/315	
Radius Bar Fulcrum Wear Plate	1	5/315-2R	5/315	
Pedestal Tie Bar Bolts	16	17020-2	1	1-26-44
Pedestal Tie Bars	4	52869-7	1	1-26-44
Trailer Truck Frame	1	52869-5	1	1-26-44
Trailer Truck Frame	1	52869-4	1	1-26-44
Trailer Truck Frame	1	52869-3	1	1-26-44
Trailer Truck Frame	1	52869-2	1	1-26-44
Trailer Truck Frame	1	52869-1	1	1-26-44
Trailer Truck Frame	1	52869	1	1-26-44

Material Furnished by G.S.C.C.	Pattern No. or Mark No.	Drg. No.

GENERAL STEEL CASTINGS CORPORATION
EDDYSTONE, PA.

52869

CAST STEEL
4-WHEEL TRAILER TRUCK FRAME
FOR
UNION PACIFIC

EDDYSTONE, PA. NOV. 5, 1940

4-08-4-TYPE 1000

PATENTED

THIS DRAWING IS PROPERTY OF GENERAL STEEL CASTINGS CORP. AND MUST NOT BE COPIED OR DUPLICATED. DEVICE IS PATENTED

REAR END ELEVATION.

SECTION P-P.

SECTION A-A

SECTION B-B.

SECTION H-H

SECTION J-J

SECTION Q-Q

SECTION L-L

SECTION E-E

SECTION D-D

SECTION G-G

SECTION F-F

SECTION W-W.

ENLARGED SECTION U-U.

SECTION R-R

SECTION K-K

SECTION M-M

SECTION S-S.

SECTION T-T

SECTION N-N

SECTION C-C.

PARTIAL BOTTOM VIEW.

PARTIAL FRONT END ELEVATION

DETAIL OF BUSHING ⑧

SECTION V-V

SECTION X-X

DETAIL OF BUSHING ⑥

PATTERN No 52869-1